

Part Instruction

WE49X20697

WARNING

To avoid personal injury, disconnect power before servicing this product.

Kit Includes

WE1M504	Drum Slides White	-2
WE1M1067	Drum Slides Green	-2
WE3M26	Top Bearing	-1
WE12M29	Drive Belt	-1
WE9M30	Drum Felt	-1
WH00X5630	Instructions	-1

Remove the Dryer Top Panel

The top panel is fastened at the front by 2 screws. On some models it also may be secured at the rear by 3 lock tabs that protrude from the bottom of the control panel.

To remove the top panel:

1. Remove 2 screws that secure the top panel to the cabinet.



2. Pull the top cover toward you while lifting up the front edge to release the side catches. On some models you may need to slide the top cover to the left to release it from the 3 locking tabs.



To remove the front panel:

1. Remove 2 screws from the front inside edge of the front panel.



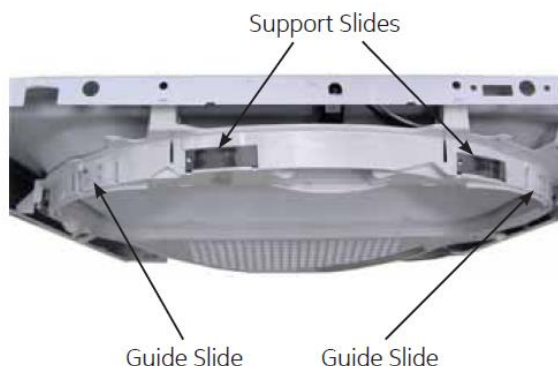
2. Tilt the top edge of the front panel out and disconnect wiring to the door switch, light, and sensor rods (if present) as shown below.





The drum slide assembly is located on the back side of the front panel and utilizes 4 drum slides. Two white outer slides **WE1M504** are used as guides, and 2 green center (top) slides **WE1M1067** are used to support the weight of the drum.

Caution: Do not replace the center (top) support slides **WE1M1067** with the white guide slides **WE1M504**. Damage to the dryer will result.



To remove the drum slide top bearing assembly:

1. Remove the light bulb (if present).
2. Grasp the top of the drum slide bearing assembly and pull down and inward to release the assembly from the 2 tabs located at the top of the front panel.



3. Reassemble

Drive Belt

The drive belt **WE12M22** is a 4-rib belt and extends from under the motor pulley, over the top of the idler pulley, and around the perimeter of the dryer drum. Belt tension is maintained by the idler pulley and driven by a pulley attached to the motor shaft.

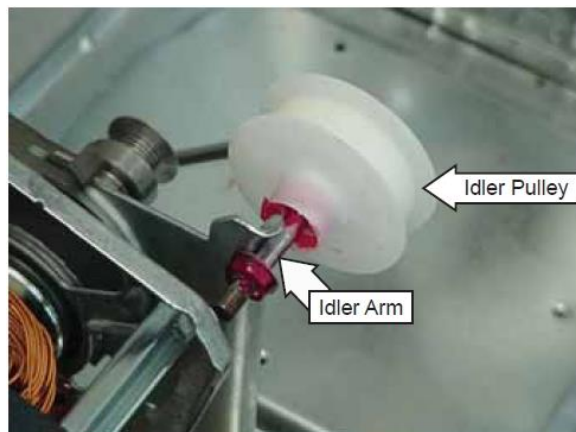
To remove the drive belt:

1. Reach under the left-hand side of the drum, push the idler pulley down and to the right, and lock the idler arm on the top corner of the motor bracket to release belt tension.



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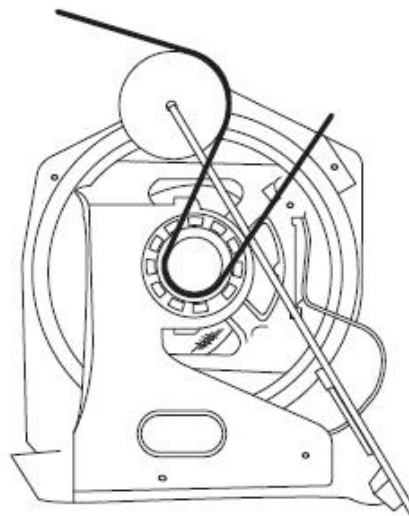


2. Remove the belt from the motor pulley and remove through the front of the dryer.

To install the drive belt:

1. Reach under the left-hand side of the drum, push the idler pulley down and to the right, and lock the pulley shaft on the top corner of the motor bracket as shown above.
2. Place the belt in position around the center of the drum through the front of the dryer.
3. Place the belt in position around the motor pulley (see below), release the idler pulley from the motor bracket, and guide onto the belt.

Note: Check to make sure the belt is in place and not twisted before installing the top and front panels by rotating the drum by hand. The ribs of the belt should not be visible on the drum.



Drum Seal/Felt

The drum seal/felt **WE9M30** can be replaced by removing the seal from the channel located in the air duct assembly. Wrap any excess felt around the left hand side of the air duct assembly.

